

# Controller block

## 1. Controller block change

1. Unscrew (57), and remove (59).
2. Pull out the controller cord (72) , and remove the connector.
- \* Same work as mentioned previously regarding the controller cord.
3. Change the controller block (67).

## 2. Controller parts change

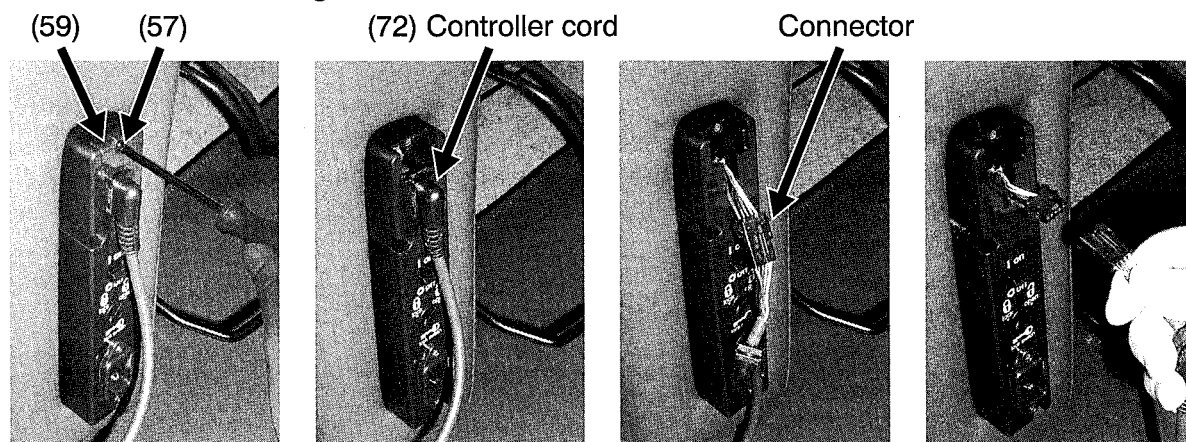
Controller housing AB set (68), controller circuit board (69), and controller circuit removal.

1. Remove the four tapping screws (71) from the controller block (67).
2. Remove the four screws (71) of controller housing AB (68) of the controller block (67),
3. Remove the hooks of the controller housing AB (68) from (a) and (b) (2 locations). Insert a small flat driver into (a), moving the driver in the direction of the arrows (photo), remove the hook. Do the same with (b).
4. Open the controller housing (68).
5. Remove the screw (70), and once the connector of the controller cord (72) has been removed, the controller circuit block and controller circuits can be changed.

## Assembly point

1. When installing the controller circuit board (69) in housing B, after installing (c) and (d), place with housing A.

### Controller block change



### Controller parts change

