

**TABLE OF CONTENTS**

• Specifications	3
• Hand control functions	4
• Massage range (movement range of massage wheels)	5
• Components identification	
PARTS IDENTIFICATION	6
TURNING ON THE POWER	6
• Required tools	7
• Connecting diagram	8
• Electrical system: Inspection summary	9
• Display method of massage block total use time and operation time	
Total use time	10
DISPLAY METHOD	10
Operating time	11
• Position of massage wheel during operation, when stopped and when in storage.	12
• Power transmission to the drive section	13
• Motions of clutch and belt based on various massager operations	14
• Massager up/down detection gear adjustment method	16
• Electrical power switch block	
1. Fuse change	18
2. Controller cord change	18
• Controller block	
1. Controller block change	20
2. Controller parts change	20
• Leg motor	22
• Seat cushion cover	24
• Seat spring cushion	26
• Rear cover	28
• Under-frame cover	30
• Massage wheel cover	32
• Power cord relay for leg massage and reclining wire	34
• Connecting cord for power supply	
Connecting cord for controller	
Power cord relay for leg massage	36
• Disassembly (massager) and assembly	38
1. Removing the intensity adjustment unit	38
2. Removing the motor	38
3. Removing the tapping shaft assembly	40
4. Removing the tapping clutch	40
5. Removing the gear box	44
6. Removing and mounting the up/down shaft bolt	46
7. Removing the right and left arms	48
• Arranging massage block lead wires	50
• Trouble shooting	51
• Parts list	54
• OTHER	
Grease use	62
Examination after inspection and repairing	62
Q&A	63
Instructions for trouble shooting in response to a customer's claim	64