

REPLACEMENT PARTS LIST

	REF NO.	PART NO.	PART NAME & DESCRIPTIONS	PER UNIT	PAGE	ZONE NO.
▲	1	WEP1005G3148	MASSAGE WHEEL COVER (GREEN)	1	27	C-1
▲	1	WEP1005K3148	MASSAGE WHEEL COVER (BLACK)	1	27	C-1
▲	1	WEP1005W3148	MASSAGE WHEEL COVER (WHITE)	1	27	C-1
▲	2	WEP1004G3179	REAR COVER (GREEN)	1	27	E-1
▲	2	WEP1004K3179	REAR COVER (BLACK)	1	27	E-1
▲	2	WEP1004W3179	REAR COVER (WHITE)	1	27	E-1
▲	3	WEP1004G3618	BACK CUSHION (GREEN)	1	27	B-1
▲	3	WEP1004K3618	BACK CUSHION (BLACK)	1	27	B-1
▲	3	WEP1004W3618	BACK CUSHION (WHITE)	1	27	B-1
▲	4	WEP1005G3898	RIGHT RECLINING BACK (GREEN)	1	27	C-1
▲	4	WEP1005K3898	RIGHT RECLINING BACK (BLACK)	1	27	C-1
▲	4	WEP1005W3898	RIGHT RECLINING BACK (WHITE)	1	27	C-1
▲	5	WEP1005G3888	LEFT RECLINING BACK (GREEN)	1	27	C-2
▲	5	WEP1005K3888	LEFT RECLINING BACK (BLACK)	1	27	C-2
▲	5	WEP1005W3888	LEFT RECLINING BACK (WHITE)	1	27	C-2
	6	WEP530B6497	NUT	2	27	D-1,D-2
	7	WEP515F9417	SCREW	17	27	D-2,E-2
	8	WEP567G9127	SCREW	6	27	C-3,E-2
▲	9	WEP1005G0788	RIGHT SIDE PLATE (GREEN)	1	27	C-2
▲	9	WEP1005K0788	RIGHT SIDE PLATE (BLACK)	1	27	C-2
▲	9	WEP1005W0788	RIGHT SIDE PLATE (WHITE)	1	27	C-2
▲	10	WEP1005G0798	LEFT SIDE PLATE (GREEN)	1	27	D-3
▲	10	WEP1005K0798	LEFT SIDE PLATE (BLACK)	1	27	D-3
▲	10	WEP1005W0798	LEFT SIDE PLATE (WHITE)	1	27	D-3
▲	11	WEP1005L0088	BACK FRAME	1	27	C-1
	12	WEP563D0697	RIGHT RAIL PIECE	1	27	D-2
	13	WEP560F0707	LEFT RAIL PIECE	1	27	D-2
	14	WEP589S1148	SCREW	4	27	D-2
▲	15	WEP1005S9548	SCREW	2	27	D-2
	16	WEP567G0857	CENTER BELT	1	27	D-2
	17	WEP563D0967	SPRING FOR CENTER BELT	1	27	D-3
	18	WEP1005K4458	CONTROLLER BLOCK	1	27	E-4
	19	WEP578K2068	CONTROLLER CORD	1	27	E-5
	20	WEP1005L2928	CONNECTING CORD FOR CONTROLLER	1	27	E-5
	21	WEP578K0778	BUSHING COVER	1	27	E-3
	22	WEP578K9088	SCREW	1	27	E-3
	23	WEP1005L2008	POWER SOURCE SWITCH BLOCK	1	27	E-3
	24	WEP68885122	FUSE	1	27	D-3
	25	WEP563D9047	SCREW	2	27	E-4
	26	WEP567ED0687	CORD WIRE D	1	27	D-3
	27	WEP557F9347	SCREW	4	27	D-3
	28	WEP1004K2058	POWER CORD	1	27	E-4
▲	29	WEP1005G1558	RECLING LEVER (WOODY GREEN)	1	27	B-2
▲	29	WEP1005K1558	RECLINIG LEVER (BLACK)	1	27	B-2
▲	30	WEP1005L3468	PLASTIC RIVET	2	27	B-2
▲	31	WEP105G36882	RIGHT OUTSIDE PANEL (GREEN)	1	27	B-2
▲	31	WEP105K36882	RIGHT OUTSIDE PANEL (BLACK)	1	27	B-2
▲	31	WEP105W36882	RIGHT OUTSIDE PANEL (WHITE)	1	27	B-2
▲	32	WEP105G36881	LEFT OUTSIDE PANEL (GREEN)	1	27	D-4
▲	32	WEP105K36881	LEFT OUTSIDE PANEL (BLACK)	1	27	D-4
▲	32	WEP105W36881	LEFT OUTSIDE PANEL (WHITE)	1	27	D-4
▲	33	WEP1004G3708	RIGHT ARM REST (GREEN)	1	27	B-3
▲	33	WEP1004K3708	RIGHT ARM REST (BLACK)	1	27	B-3
▲	33	WEP1004W3708	RIGHT ARM REST (WHITE)	1	27	B-3
▲	34	WEP1004G3698	LEFT ARM REST (GREEN)	1	27	D-4
▲	34	WEP1004K3698	LEFT ARM REST (BLACK)	1	27	D-4
▲	34	WEP1004W3698	LEFT ARM REST (WHITE)	1	27	D-4
▲	35	WEP105G36886	RIGHT INSIDE PANEL (GREEN)	1	27	C-3
▲	35	WEP105K36886	RIGHT INSIDE PANEL (BLACK)	1	27	C-3

REPLACEMENT PARTS LIST

	REF NO.	PART NO.	PART NAME & DESCRIPTIONS	PER UNIT	PAGE	ZONE NO.
▲	35	WEP105W36886	RIGHT INSIDE PANEL (WHITE)	1	27	C-3
▲	36	WEP105G36885	LEFT INSIDE PANEL (GREEN)	1	27	D-3
▲	36	WEP105K36885	LEFT INSIDE PANEL (BLACK)	1	27	D-3
▲	36	WEP105W36885	LEFT INSIDE PANEL (WHITE)	1	27	D-3
▲	37	WEP1005L4998	SEAT FRAME	1	27	C-4
▲	38	WEP1004G3688	SEAT CUSHION (GREEN)	1	27	B-2
▲	38	WEP1004K3688	SEAT CUSHION (BLACK)	1	27	B-2
▲	38	WEP1004W3688	SEAT CUSHION (WHITE)	1	27	B-2
▲	39	WEP1005G3758	FOOT BOARD A (GREEN)	1	27	A-4
▲	39	WEP1005K3758	FOOT BOARD A (BLACK)	1	27	A-4
▲	39	WEP1005W3758	FOOT BOARD A (WHITE)	1	27	A-4
▲	40	WEP1005G9758	FOOT BOARD B (GREEN)	1	27	A-4
▲	40	WEP1005K9758	FOOT BOARD B (BLACK)	1	27	A-4
▲	40	WEP1005W9758	FOOT BOARD B (WHITE)	1	27	A-4
▲	41	WEP1005K6308	SCREW	4	27	A-5
▲	42	WEP1005K6318	SCREW	8	27	A-5
	43	WEP1005L1018	LEG MASSAGER MOTOR BLOCK	1	27	A-5
▲	44	WEP1005L9988	RECLING MECHANISM	1	27	B-4
▲	45	WEP1005L5988	LEVER ACTIVATOR ASS'Y	1	27	B-4
▲	46	WEP1005L3118	UPHOLSTERY TUBE	1	27	C-3
▲	47	WEP1005L9178	EXTENSION SPRING (LT.BLUE)	2	27	B-4
▲	48	WEP1005L9179	EXTENSION SPRING (ORANGE)	2	27	B-4
▲	49	WEP1005L4178	EXTENSION SPRING (GREEN)	1	27	B-4
▲	50	WEP1005K3754	CASTOR PIPE COVER	1	27	C-4
▲	51	WEP1005K6228	SCREW	2	27	C-4
▲	52	WEP1005K6358	SCREW	4	27	C-2
▲	53	WEP1005L0058	RIGHT CASTOR PIPE	1	27	B-4
▲	54	WEP1005L0059	LEFT CASTOR PIPE	1	27	B-4
	55	WEP588K3908	CASTOR	2	27	B-4,C-4
	56	WEP562A9657	SCREW	2	27	B-4
▲	57	WEP1005K3188	BOLT CAP (BLACK)	10	27	E-2,C-5
▲	57	WEP1005W3188	BOLT CAP (WHITE)	10	27	E-2,C-5
▲	58	WEP1005K6288	BOLT	2	27	C-3
▲	59	WEP105K36181	CUSHION PAD (SMALL/BLACK)	1	27	B-2
▲	59	WEP105W36181	CUSHION PAD (SMALL/WHITE)	1	27	B-2
▲	60	WEP105K36182	CUSHION PAD (LARGE/BLACK)	1	27	B-1
▲	60	WEP105W36182	CUSHION PAD (LARGE/WHITE)	1	27	B-1
▲	61	WEP105L99882	LINK COVER (LEFT)	1	27	B-5
▲	62	WEP105L99881	LINK COVER (RIGHT)	1	27	A-4
▲	63	WEP105K99883	UNDER COVER B (LEFT)	1	27	C-5
▲	64	WEP105K99884	UNDER COVER B (RIGHT)	1	27	A-4
▲	65	WEP105L36981	UNDER COVER A (LEFT)	1	27	D-4
▲	66	WEP105L37081	UNDER COVER A (RIGHT)	1	27	C-3
▲	67	WEP1005S0908	GLIDE SET	2	27	B-5
▲	68	WEP1005L6288	CHRISTMAS TREE CLIP	2	27	A-4,B-5
▲	69	WEP1005S6148	BOLT SET	2	27	A-4,C-5
▲	70	WEP1005S6638	SCREW	1	27	B-4,C-4,C-5 D-4
	71	WEP1005K3078	CONTROLLER HOUSING AB SET	1	27	D-5,E-4
	72	WEP1005L2158	CONTROLLER CIRCUIT BOARD W/COMPONENT	1	27	E-4
	73	WEP1005H3568	START/RESTORE BUTTON	1	27	D-5
	74	WEP1005H3608	STOP BUTTON	1	27	D-5
	75	WEP569H3597	PROGRAMED OPERATION BUTTON SET	3	27	E-4
	76	WEP569K3267	SHORT PROGRAM/LEG MESSAGE BUTTON SET	2	27	E-5
	77	WEP569H3277	MESSAGE MODE BUTTON	1	27	D-5
	78	WEP569K3257	SELECTER SWITCH	1	27	E-4
	79	WEP569L9007	SCREW	2	27	E-2
	80	WEP569K9047	SCREW	2	27	E-2
▲	81	WEP1005K3948	TRIM CLIP	17	27	B-2

REPLACEMENT PARTS LIST

REF NO.	PART NO.	PART NAME & DESCRIPTIONS	PER UNIT	PAGE	ZONE NO.
102	WEP1005L2898	CONNECTING CORD FOR POWER SUPPLY	1	28	C-5
103	WEP593Y9777	SCREW	4	28	A-2,C-2,E-2
104	WEP1004L2108	MAIN CIRCUIT BOARD W/COMPONENT	1	28	D-4
105	WEP563D6627	SCREW	15	28	B-4,B-5,C-1 C-2,C-3,D-2 D-3,D-4,E-4
106	WEP1004L0038	SHIELD PANEL	1	28	C-4
108	WEP1004L2238	TRANSFORMER	1	28	E-4
109	WEP569L6947	U TYPE STOP RING	2	28	A-4,E-2
110	WEP560F3538	FITTING A	1	28	A-3
111	WEP545H1937	GUIDE ROLLER B	1	28	A-3
112	WEP1004L3538	RUBBER RING A	1	28	A-3
114	WEP567ED1447	PINION B BLOCK	1	28	A-3
115	WEP1004L1008	MOTOR	1	28	B-4
116	WEP569L9167	SCREW	3	28	B-2
117	WEP569L1117	TAPPING BELT	1	28	B-2
118	WEP569L1107	WIDTH BELT	1	28	B-5
119	WEP589L1818	TRANSMISSION GEAR BOX	1	28	B-3
120	WEP515F9587	SCREW	9	28	B-3,C-3
121	WEP569L6857	E TYPE STOP RING	1	28	B-3
122	WEP589L1498	TAPPING CLUTCH BLOCK	1	28	B-3
123	WEP570D9537	SCREW	6	28	B-3
124	WEP569L0607	SPACER	1	28	B-2
125	WEP569L0197	SPRING	1	28	B-2
126	WEP569L1147	TAPPING BELT A	1	28	B-2
127	WEP569L0458	MASSAGE POSITION PLATE	1	28	B-2
128	WEP569L4947	MASSAGE POSITION DETECTOR P.C.B.	1	28	A-2
129	WEP569L9597	SCREW	1	28	C-3
130	WEP569L4607	MASSAGE WHEEL BLOCK	1	28	C-2
132	WEP569L0477	WIDTH DETECTOR PLATE	1	28	C-3
133	WEP569L2137	WIDTH DETECTOR P.C.B. W/COMPONENT	1	28	C-2
134	WEP569L6887	K TYPE STOP RING	1	28	C-2
135	WEP589L0508	INTENSITY ADJUSTMENT BLOCK	1	28	D-2
136	WEP569L0467	INTENSITY ADJUSTMENT PLATE	1	28	D-2
137	WEP569L4957	INTENSITY ADJUSTMENT P.C.B.	1	28	D-1
138	WEP569L1127	INTENSITY ADJUSTMENT BELT	1	28	C-4
139	WEP569L1097	MASSAGER BELT	1	28	B-2
140	WEP1004L5158	CAPACITOR	1	28	C-5
141	WEP569L6007	SCREW	8	28	C-4,D-1,D-4 E-2,E-3
142	WEP569L2187	UP/DOWN DETECTOR	1	28	E-2
143	WEP569L1397	UP/DOWN DETECTOR GEAR	1	28	E-2
144	WEP569L0297	GUIDE PLATE	1	28	C-1
145	WEP569L6567	SCREW	1	28	D-4
146	WEP569L6577	SCREW	1	28	D-4
147	WEP569L1797	GEAR BOX B	1	28	E-3
148	WEP569L1847	SIDE COVER BLOCK	1	28	E-2
149	WEP589L4838	MASSAGE CLUTCH	1	28	D-3
150	WEP589L4848	UP/DOWN CLUTCH	1	28	D-3
151	WEP569L3417	UP/DOWN BELT	1	28	D-2
152	WEP570D4637	INTERMEDIATE GEAR BLOCK	1	28	D-2
153	WEP569L1767	GEAR BOX A	1	28	D-2
154	WEP560F0378	UP/DOWN SHAFT	1	28	C-4
155	WEP569L3457	DRIVE PIPE	1	28	D-3
156	WEP569L1467	UP/DOWN GEAR A	1	28	E-2
158	WEP1004L3538	RUBBER RING A	1	28	E-2
159	WEP567ED0837	SPACER FOR GUIDE ROLLER A	1	28	E-2
160	WEP565H1917	GUIDE ROLLER A	1	28	E-2
161	WEP562A3767	SPACER FOR GUIDE ROLLER	1	28	E-2

REPLACEMENT PARTS LIST

	REF NO.	PART NO.	PART NAME & DESCRIPTIONS	PER UNIT	PAGE	ZONE NO.
	162	WEP560F3538	FITTING	1	28	E-2
	163	WEP578L1907	GUIDE ROLLER E	2	28	A-3,C-1
	164	WEP569L0287	COUPLING BAR	1	28	B-1
	165	WEP50380357	SNAP PIN	2	28	A-2,B-1
	166	WEP1004L0388	HEAD SUPPORTER BLOCK	1	28	A-2
	168	WEP1004L0558	MASSAGER MECHANISM COVER A	1	28	A-1
	169	WEP589L0538	MASSAGER MECHANISM COVER	1	28	D-5
	170	WEP596L6047	SCREW	2	28	E-4
	171	WEP555Y0747	INSULATED TIE (SMALL)	1	28	B-3
	172	WEP555Y0757	INSULATED TIE (MEDIUM)	1	28	A-5
	173	WEP555Y0737	INSULATED TIE (LARGE)	1	28	A-5
	174	WEP565H5207	POLY SLIDER RING A	1	28	B-3
	175	WEP569L4877	TAPPING WARM SHAFT	1	28	B-2
	176	WEP1004L0048	MOTOR FRAME	1	28	B-3
	177	WEP569L0027	FITTING FOR MOTOR	2	28	B-4,B-5
	180	WEP589L2678	GROUND WIRE BLOCK	1	28	D-4
	181	WEP1004L0288	BASE FOR TRANSFORMER	1	28	D-3
	182	WEP1004L3118	BELT COVER B	1	28	D-1
	183	WEP589L0238	PROTECTIVE COVER FOR LINK	1	28	D-4
	184	WEP563D6637	SCREW	8	28	D-4
	187	WEP589L3108	BELT COVER A	1	28	B-1
	188	WEP563D6627	SCREW	2	28	B-2
	189	WEP589L0218	CORD GUIDE PLATE	1	28	C-4
	190	WEP589K6098	SCREW	1	28	D-4
	191	WEP1004L3188	CAP	1	28	E-5
	192	WEP1004L3108	UP/DOWN COVER	1	28	B-1
	193	WEP567G6657	SCREW	1	28	C-1
	194	WEP1004L0108	PROTECTIVE PLATE FOR FAN	1	28	B-4
	195	WEP563D6627	SCREW	1	28	B-4
	196	WEP563D6637	SCREW	1	28	B-5
	197	WEP1004S0358	SNAP PIN	1	28	C-3
▲	201	WEP1004G8209	OUTER CARTON (GREEN)	1	33	—
▲	201	WEP1004K8209	OUTER CARTON (BLACK)	1	33	—
▲	201	WEP1004W8209	OUTER CARTON (WHITE)	1	33	—
▲	202	WEP105G82084	CHAIR TRAY	1	33	—
▲	203	WEP105G82082	FILTER BOX	1	33	—
▲	204	WEP105G82085	CUSHION B	1	33	—
▲	205	WEP105G82086	CUSHION A	1	33	—
▲	206	WEP105G82087	PLATE A	1	33	—
▲	207	WEP105G82088	PLATE B	1	33	—
▲	208	WEP105L82094	HONEY COMB E	2	33	—
▲	209	WEP105L82095	HONEY COMB F	2	33	—
▲	210	WEP105L82096	HONEY COMB G	2	33	—
▲	212	WEP105L82093	RHINO BAG	1	33	—
	A	WEPGP1	GREASE (LIGHT BROWN)	1	28	A-3,C-1,C-3 D-2
	B	WEPGP3	GREASE (WHITE)	1	28	D-3
	C	WEPGP5	GREASE (LIGHT YELLOW)	1	28	C-2,D-2

NOTE: SPARE PARTS SUPPLIED FROM AROMAT IS MARKED ▲ AHEAD OF REF. NO.